

# SHOP LABOR

SUGGESTED LABOR PRICES ONLY  
PARTS PRICES NOT INCLUDED

EFFECTIVE DATE 11/01/2006  
PRICES SUBJECT TO CHANGE WITHOUT NOTICE

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## CYLINDER HEAD AND BLOCK RESURFACING

### PASSENGER CAR

ALUMINUM HEAD V6 PAIR .....	70.00
ALUMINUM HEAD 4 CYLINDER .....	40.00
ALUMINUM HEAD 6 CYLINDER .....	50.00
CAST IRON HEAD 4 CYLINDER .....	35.00
CAST IRON HEAD 6 CYLINDER .....	35.00
CAST IRON HEAD V6 AND V8 PAIR.....	55.00
DIESEL TRUCK AND TRACTOR PER CYL.....	17.50
HEAVY TRUCK AND TRACTOR PER CYL .....	12.00
BLOCK RESURFACING PER CYL .....	20.00
RESURFACE MANIFOLD ON 6 CYLINDER.....	65.00
RESURFACE MANIFOLD ON V8 .....	45.00

## BRAKE DRUM TURNING

PASSENGER CAR AND LIGHT TRUCK .....	8.00
¾ - 1 TON PER INCH OF DRUM WIDTH .....	4.50
LARGER PER INCH OF DRUM WIDTH .....	7.50
TURN DRUM FACE ON ELECTRIC BRAKES.....	20.00
MAZDA DRUMS .....	12.00

## ROTOR TURNING

PASSENGER CAR AND LIGHT TRUCK .....	10.00
¾ AND 1 TON.....	12.75
¾ AND 1 TON HEAVY DUTY .....	25.00
LATE GM (COLORADO) .....	14.00
COMPOSITION .....	12.00

## INSTALL DRUM OR ROTOR ON HUB

### DOES NOT INCLUDE TURNING

PASSENGER CAR.....	15.00
¾ AND 1 TON.....	18.00
1 ½ AND 2 TON.....	20.00

INSTALL ROTOR ON HUB -- BOLT ON TYPE..... 10.00

## INSTALL HUB BOLTS

FIRST BOLT .....	10.00
EACH ADDITIONAL .....	3.00
IN SETS.....	12.50

FLYWHEEL GEAR INSTALLED ..... 20.00

RESURFACE FLYWHEEL

DIAMETER OF SURFACE TO BE GROUND

PASSENGER CAR TO 14 INCH ..... 26.00  
PASSENGER CAR AND TRUCK TO 15 INCH ..... 28.00  
HEAVY TRUCK AND TRACTOR TO 14 INCH ..... 34.00  
HEAVY TRUCK AND TRACTOR TO 15 INCH ..... 36.00  
HEAVY TRUCK AND TRACTOR TO 16 INCH ..... 39.00  
HEAVY TRUCK AND TRACTOR TO 17 INCH ..... 43.00  
HEAVY TRUCK AND TRACTOR TO 18 INCH ..... 47.00  
HEAVY TRUCK AND TRACTOR TO 19 INCH ..... 50.00  
V W FLYWHEEL ..... 52.00

RECESSED FLYWHEEL AND STEEL FLYWHEEL

ONE AND ONE HALF OF REGULAR PRICE

R/R FLYWHEEL PINS..... 12.50

R/R ALTERNATOR PULLEY ..... 12.50

R/R POWER STEERING PUMP PULLEY ..... 17.50

INSTALL HELICOIL..... 25.00

R/R STRUTS ..... 30.00

PRESS OPERATIONS

AXLE BEARINGS - BALL BEARING ..... 40.00

AXLE BEARINGS - TAPER AND ROLLER ..... 45.00

U - JOINTS - REGULAR ..... 22.50

DRIVE SHAFT SUPPORT R/R..... 22.50

AXLE BEARINGS - FORD W/REAR DISC ..... 50.00

R/R FRONT WHEEL DRIVE BEARINGS ..... 45.00

R/R CONTROL ARM BUSHINGS

WITH SHAFT

SEE ERNIE

WITHOUT SHAFT

LOWER MOPAR

MINIMUM LABOR CHARGE ..... 15.00

FLAT RATE PER HOUR ..... 75.00